

Balloon

Pos.

Qty.

B

C

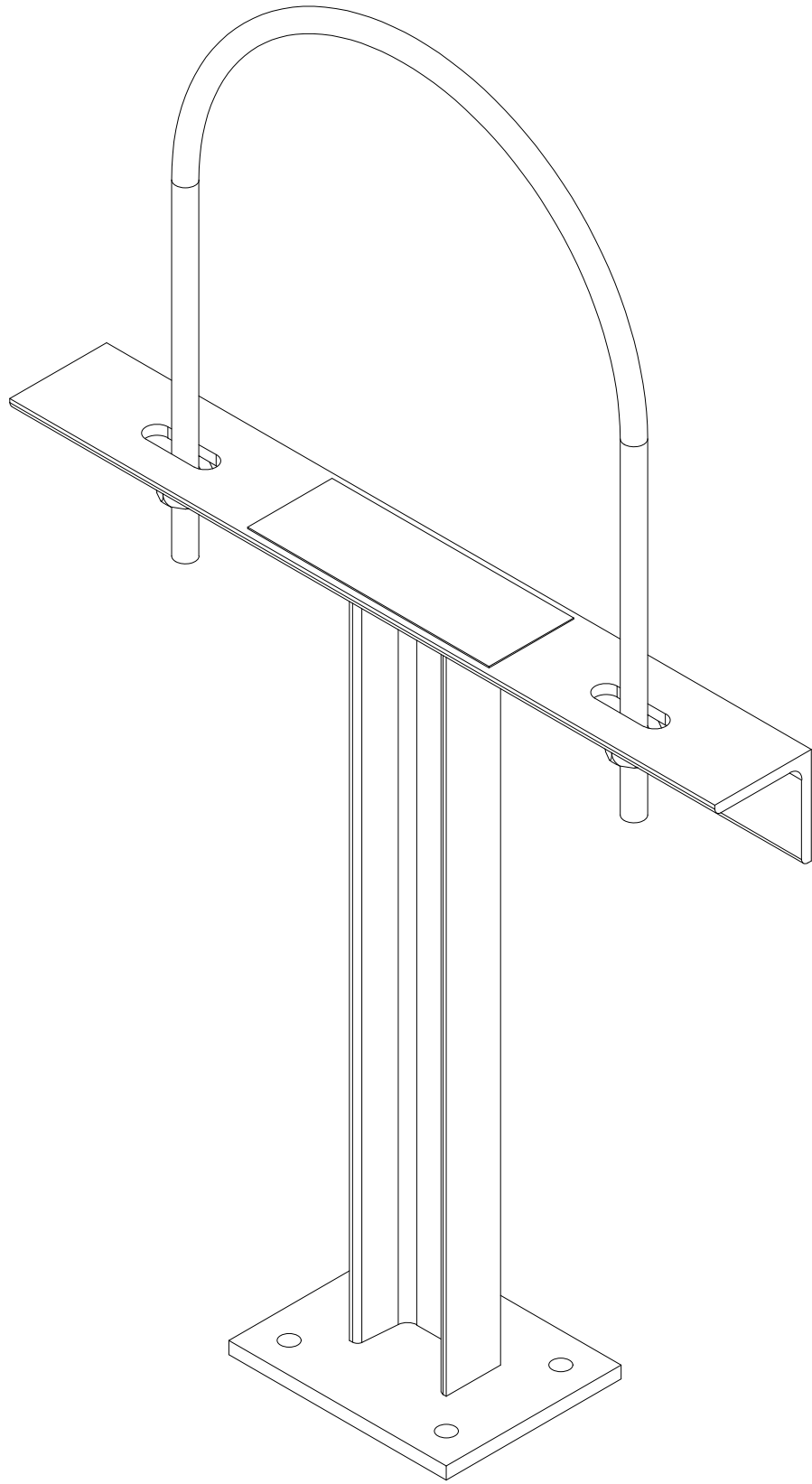
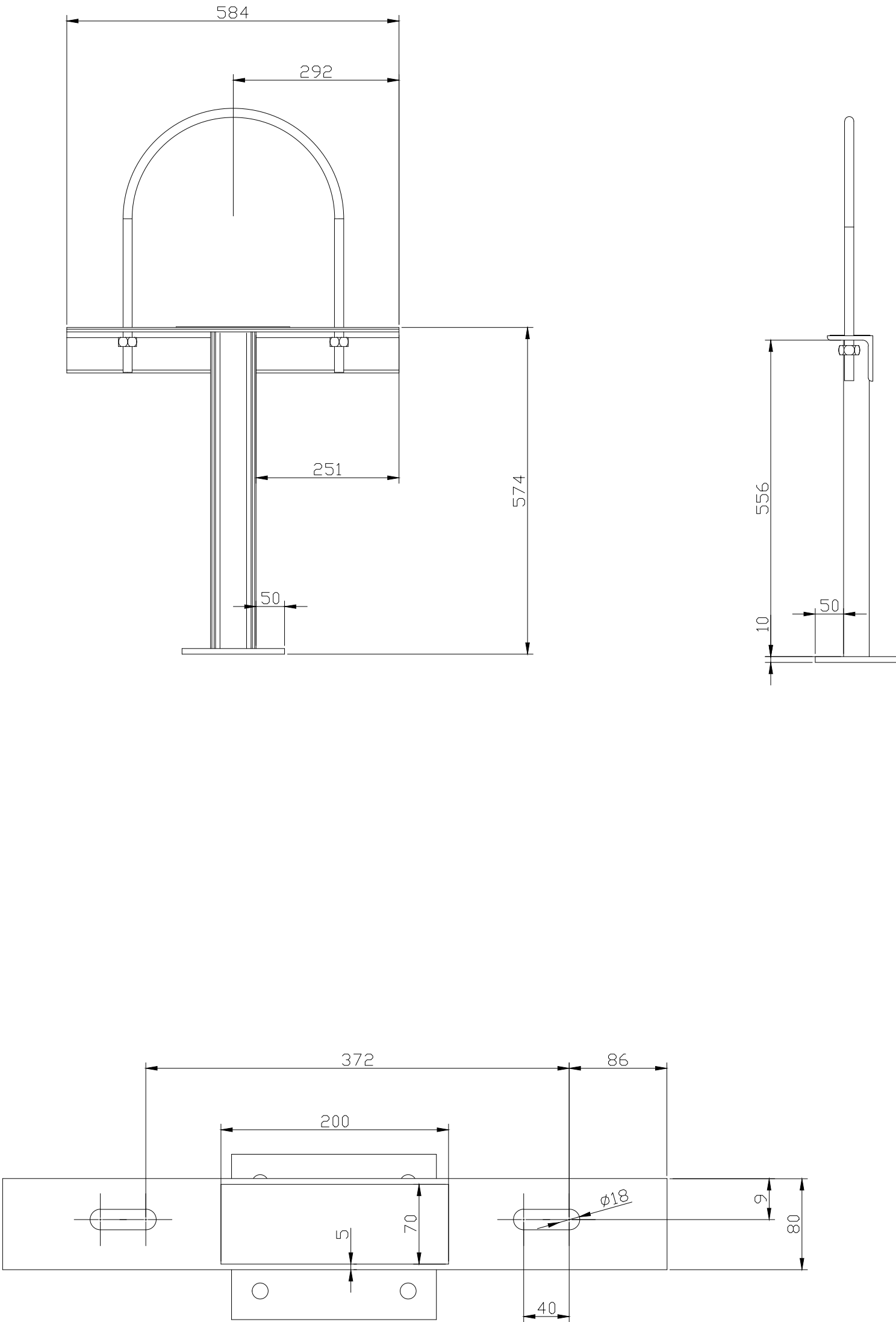
D

E

F

G

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BILL OF MATERIALS			
ID	QT (Ud/M)	DESCRIPTION	MATERIAL
1	0,556	UPN 80	S235JR
2	0,584	L 80x80x8	S235JR
3	1	S235JR PLATE 180x145x10	S235JR
4	1	AISI316L PLATE 200x70x1	AISI 316L
5	1	U-BOLT DN350 M16 DIN 3570 with plastic cover	STEEL
6	4	NUT M16 8 DIN934	8
7	4	FLAT WASHER M16 St DIN125	St
8	4	ANCHOR BOLT M12x120 8.8	8.8

QTY: 2 UNIT

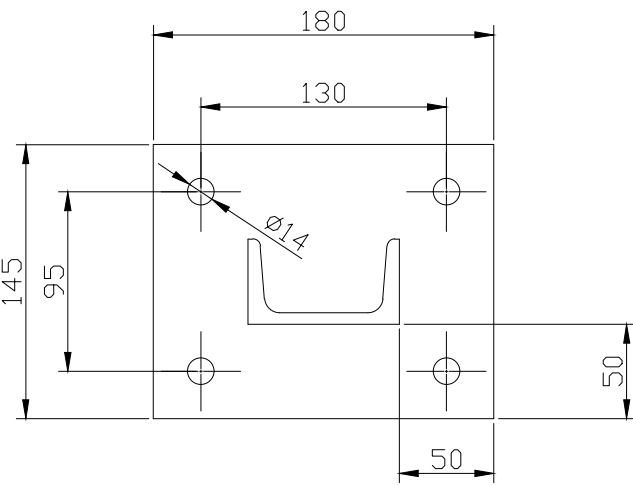
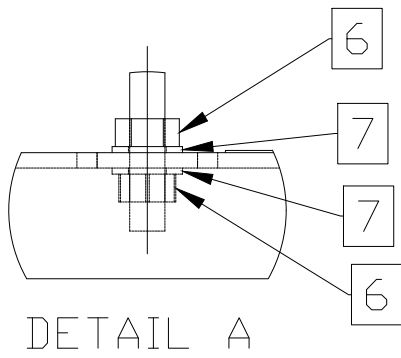


PLATE C

UNSPECIFIED WELDS:

JOINT WITHOUT BEVEL

JOINT WITH BEVEL

70% 70% 50-100 50-100

REINFORCEMENT JOINT

PIPE/PROFILE JOINT

40% 40%

PLATE SPLICING

Note: Percentage (%) of the weld in relation to the smallest section of the weld joint.

Non-individual tolerances according to DIN 7168.				Drawn 3D:		<div>insertec</div> <div>Furnaces & Refractories</div>			
	10-50	50-120	120-400	>400					
	±0,5°	±0,33°	±0,16°	±0,083°		Date: 1/12/2025			
	6-30	30-120	120-315	315-1000	>1000				
	±0,2	±0,3	±0,5	±0,8	±1,2	1st Dihedral			
Oxygen Route				Rev.	N° Drawing:				
TMT (FVRB-2,7-25)				A	2558-331X-TMT-ESR10-SUP07				
					Scale 1:40	Weight (kg)	Sheet 1 of 1		
							Format A2		

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9

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